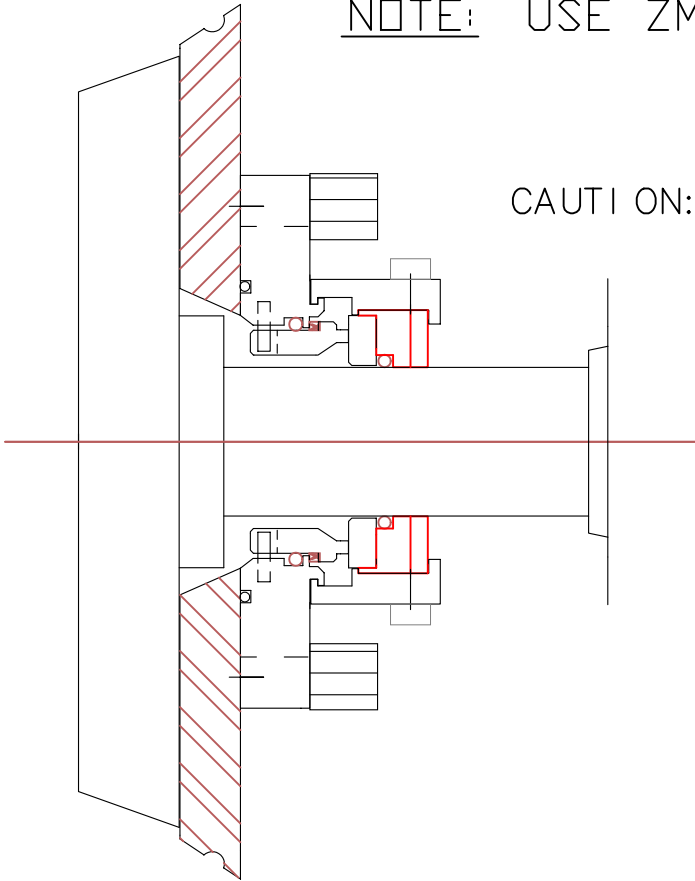


# INSTALLATION INSTRUCTIONS

NOTE: USE ZMT MODIFIED STYLE BACK PLATE.

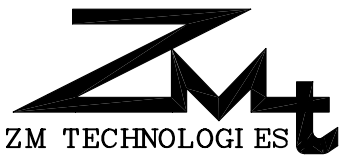


CAUTION: NOTICE POSITION OF GLAND O-RING.

1. PLACE SEAL ON SHAFT.
2. SECURE ZMT BACK PLATE TO PUMP ADAPTOR, AND FINISH ASSEMBLING PUMP.
3. AFTER IMPELLER HAS BEEN TIGHTENED ON THE SHAFT, BOLT THE SEAL TO THE BACK PLATE.
4. TIGHTEN THE TWO 1/4" SET SCREWS TO THE SHAFT.
5. REMOVE THE CLIPS FROM THE SEAL.  
— KEEP CLIPS FOR FUTURE USE. —
6. THE SEAL IS READY TO GO. START THE PUMP.

## ZERO MAINTENANCE SEALS

ENGINEERED & BUILT BY



TRI-CLOVER PUMP  
MODELS 216, 218, 328, 4410  
JANUARY 1, 1994

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